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AGA-AGC

Data Book 50Hz

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تهران، کیلومتر۲۱ بزرگراه لشگری (جاده مخصوص کرج)
روبروی پالایشگاه نفت پارس، پلاک ۱۲

SPECIFICATION

50Hz

Rev.N

PUMP			
Liquid Handled	Type of liquid	Clean water	
	Temperature [°C]	min. +5 max. +45	
Maximum working pressure [MPa]		0.6 (AGA 0.60-0.75-1.00) 1.0 (AGA 1.50-2.00-3.00; all AGC)	
Maximum suction depth [m]		8	
Construction	Impeller	Closed centrifugal type	
	Shaft seal type	Mechanical seal	
	Bearing	Sealed ball bearing	
Pipe Connection	Suction	G 1 (AGA 0.60-0.75-1.00)	UNI ISO 228
		G 1½ (AGA 1.50-2.00-3.00; all AGC)	UNI ISO 228
	Discharge	G 1	UNI ISO 228
Material	Casing	Cast iron	
	Impeller	PPE+PS glass fibre reinforced (AGA 0.60-0.75-1.00)	
		Brass (AGA 1.50-2.00-3.00; all AGC)	
	Shaft seal	Ceramic/Carbon/NBR	
	Casing cover	AISI 304 (AGA 0.60-0.75-1.00)	
		Cast iron built-in on the motor bracket (AGA 1.50-2.00-3.00; all AGC)	
	Shaft	AISI 303 (wet extension)	
	Bracket	Aluminium (AGA 0.60-0.75-1.00)	
		Cast iron (AGA 1.50-2.00-3.00; all AGC)	
	Ejector	PPE+PS glass fibre reinforced	
	Diffuser	PPE+PS glass fibre reinforced	
Applicable standard of test		ISO 9906:2012 – Grade 3B	

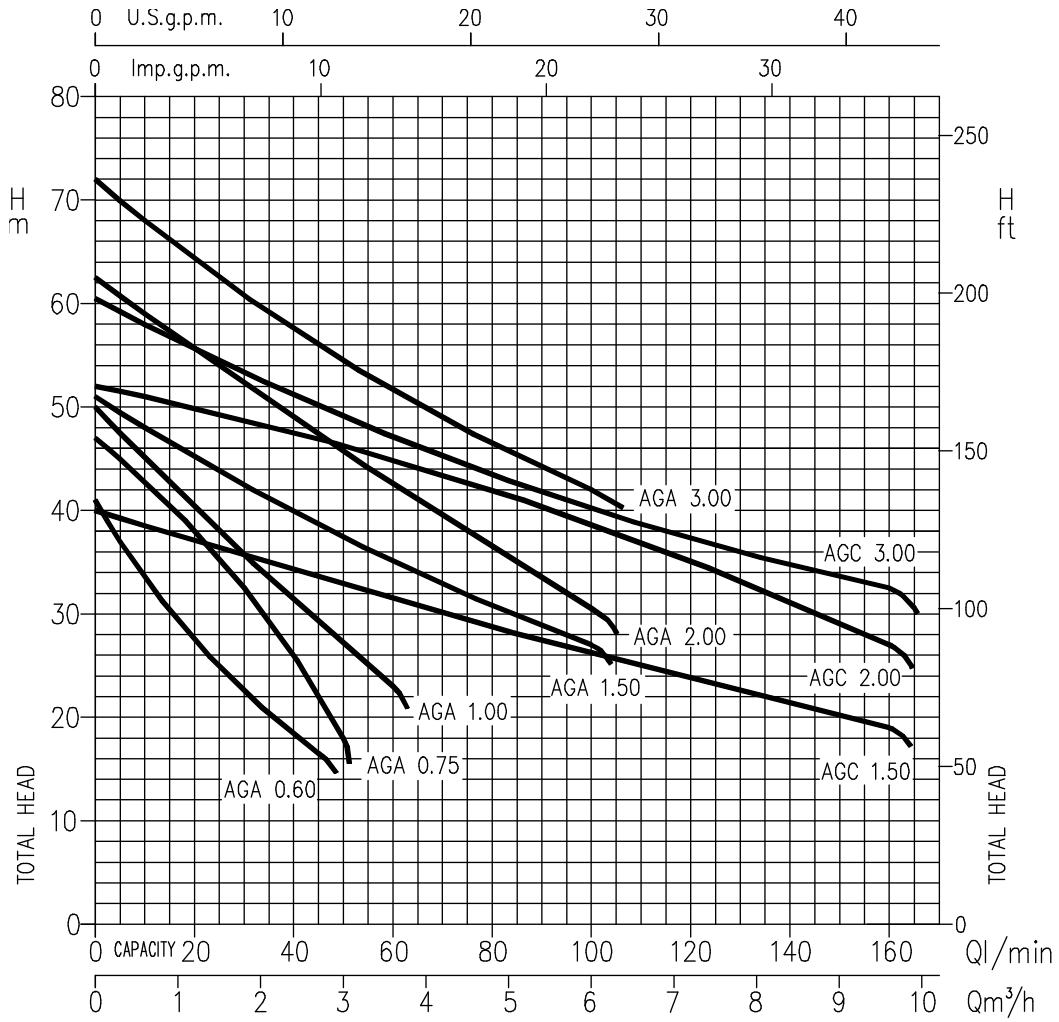
MOTOR			
Type		Electric - TEFC	
		Single Phase	Three Phase
Efficiency level (Reg. 1781/2019)		IE2	IE3
No. of Poles		2	
Rotation speed	[min^{-1}]	≈ 2800	
Insulation Class		F	
Protection degree (CEI EN 60034-5)		IP 44	
Power rating	[kW]	0.44÷1.5	0.44÷2.2
	[HP]	0.6÷2	0.6÷3
Frequency	[Hz]	50	
Voltage	[V]	230 ±10%	230/400 ±10%
Capacitor		Built in	-
Over load protection		Built in	Provided by the user
Casing material		Aluminium	
Base material / Motor support		Plastic foot /Cast iron	
Dimensions of cable entry		PG11 - PG13.5 – M16x1.5 – M20x1.5 (see dimensions page 400)	

SELECTION CHART

50Hz

Rev.N

PERFORMANCE RANGE



SELECTION CHART

Type pumps		Q=Capacity											
		l/min	0	5	10	20	30	45	50	60	80	100	130	160
Single Phase	Three Phase	m³/h	0	0,3	0,6	1,2	1,8	2,7	3,0	3,6	4,8	6	7,8	9,6
		H=Total manometric head in meters												
AGA 0.60 M	AGA 0.60 T		41.5	37	33.4	27.1	22	16,5	-	-	-	-	-	-
AGA 0.75 M	AGA 0.75 T		47	45	42.8	37.9	32	21.9	18	-	-	-	-	-
AGA 1.00 M	AGA 1.00 T		50	47,5	45	40.3	35.7	29.1	27	23	-	-	-	-
AGA 1.50 M	AGA 1.50 T		51	-	48	45.1	42.4	38.6	37.4	35.1	30.8	27	-	-
AGA 2.00 M	AGA 2.00 T		62.5	-	59	55.6	52.2	47.3	45.7	42.5	36.4	30.5	-	-
-	AGA 3.00 T		72	-	68	64.3	60.8	55.9	54.4	51.6	46.4	42	-	-
AGC 1.50 M	AGC 1.50 T		40	-	38.5	37	35.6	33.5	32.7	31.4	28.7	26.1	22.4	19
AGC 2.00 M	AGC 2.00 T		52	-	51	49.9	48.8	46.9	46.3	44.9	42	38.7	33.2	27

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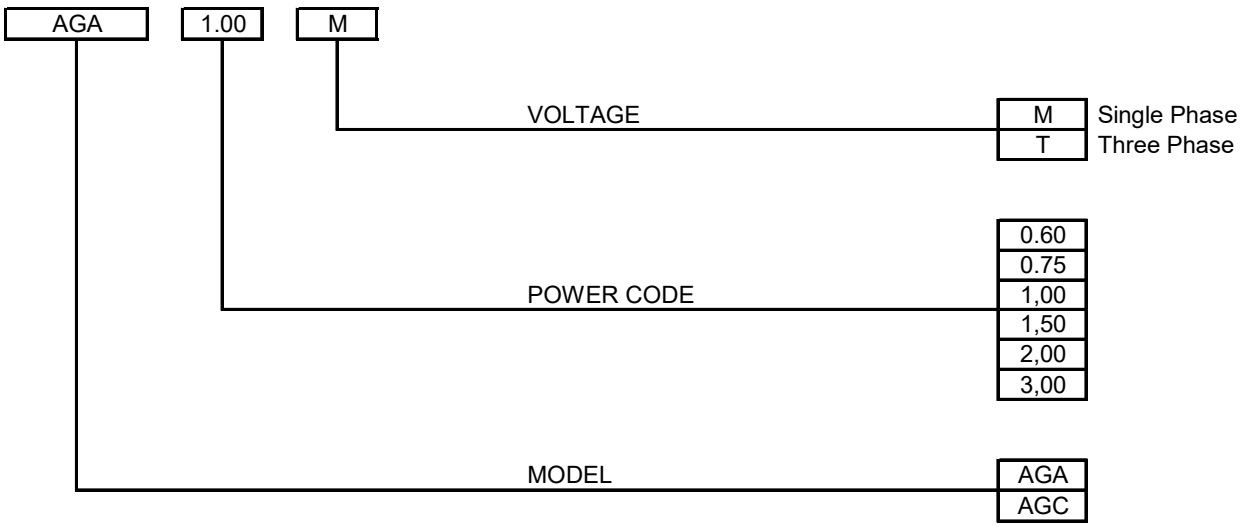
TYPE KEY and CURVE SPECIFICATIONS

50Hz

Rev.N

TYPE KEY



PERFORMANCE CURVE SPECIFICATIONS

The specifications below qualify the curves shown on the following pages.

Tolerances according to ISO 9906:2012 – Grade 3B
The curves refer to effective speed of asynchronous motors at 50 Hz, 2 poles.
Measurements were carried out with clean water at 20°C of temperature and with a kinematic viscosity of ν = 1 mm^2/s (1 cSt)
In order to avoid the risk of over-heating, the pumps should not be used at a flow rate below 10% of best efficiency point.

Symbols explanation:

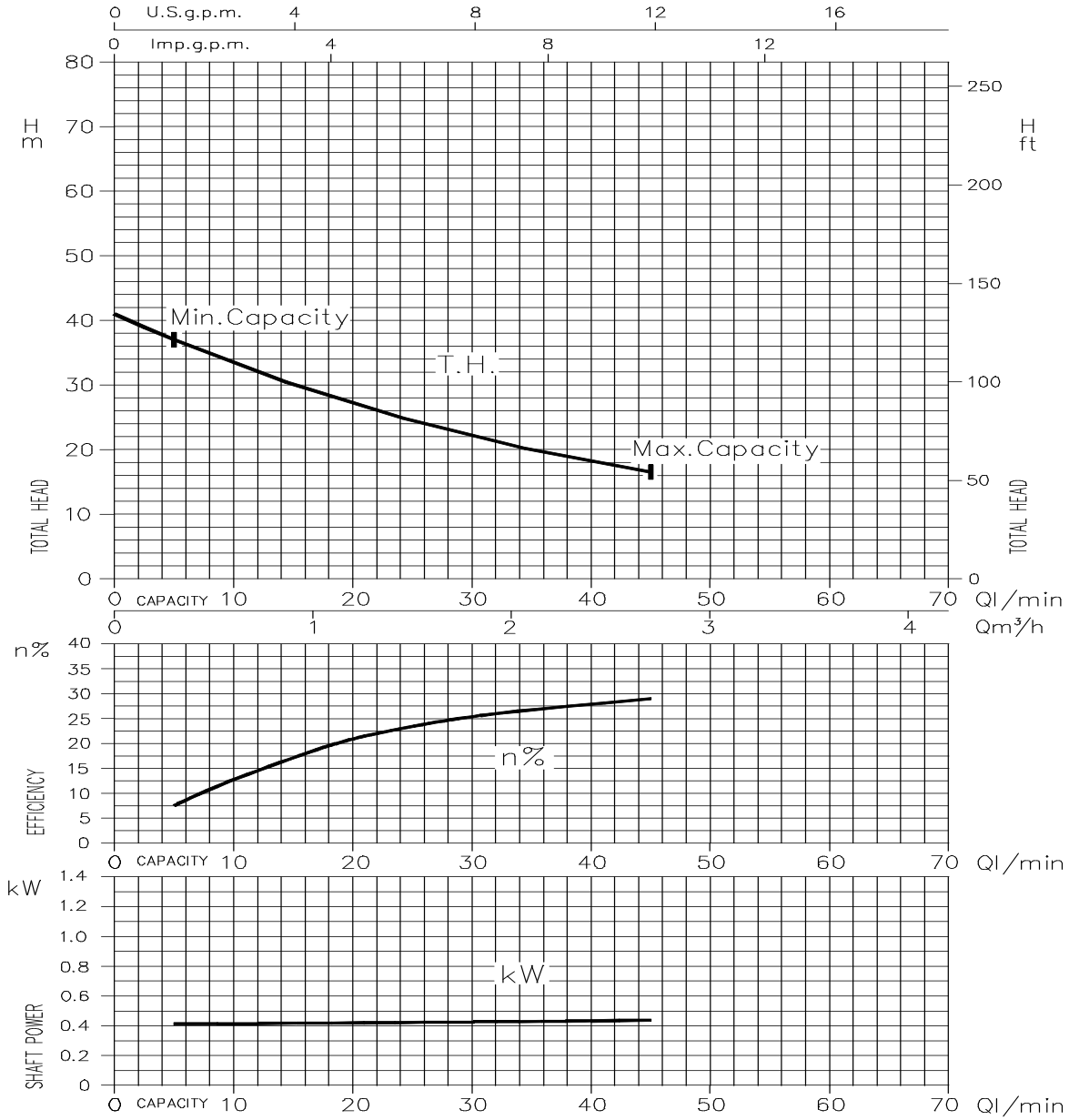
Q = volume flow rate
H = total head
P_2 = pump power input (shaft power)
η = pump efficiency

PERFORMANCE CURVE

50Hz

Rev.N

AGA 0.60 - Impeller diameter = 130 mm



Rotation speed ≈ 2800 min^{-1}

Test standard: ISO 9906:2012 – Grade 3B

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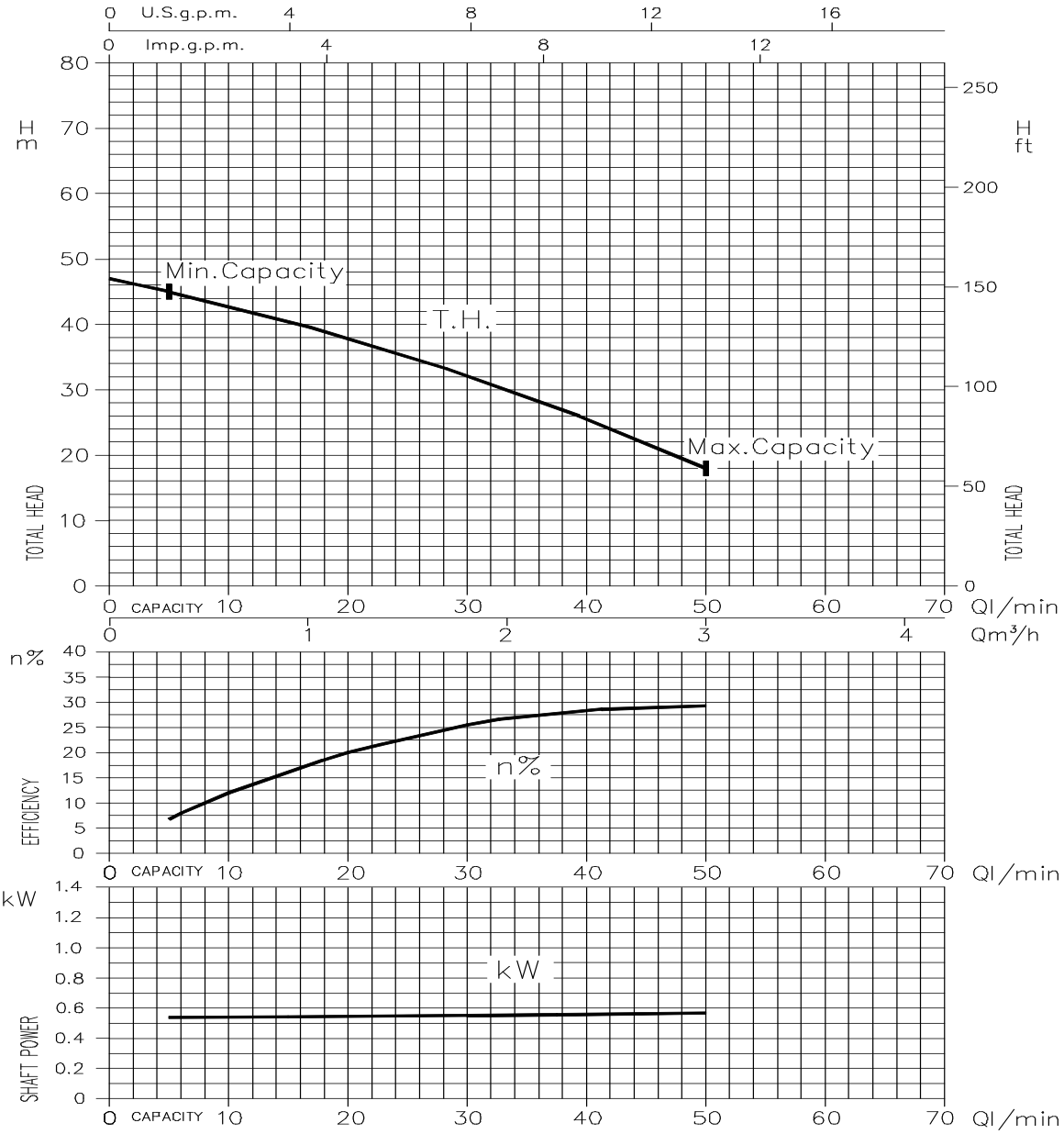
PERFORMANCE CURVE

50Hz

Rev.N

AGA 0.75 - Impeller diameter = 130 mm



Rotation speed ≈ 2800 min^{-1}

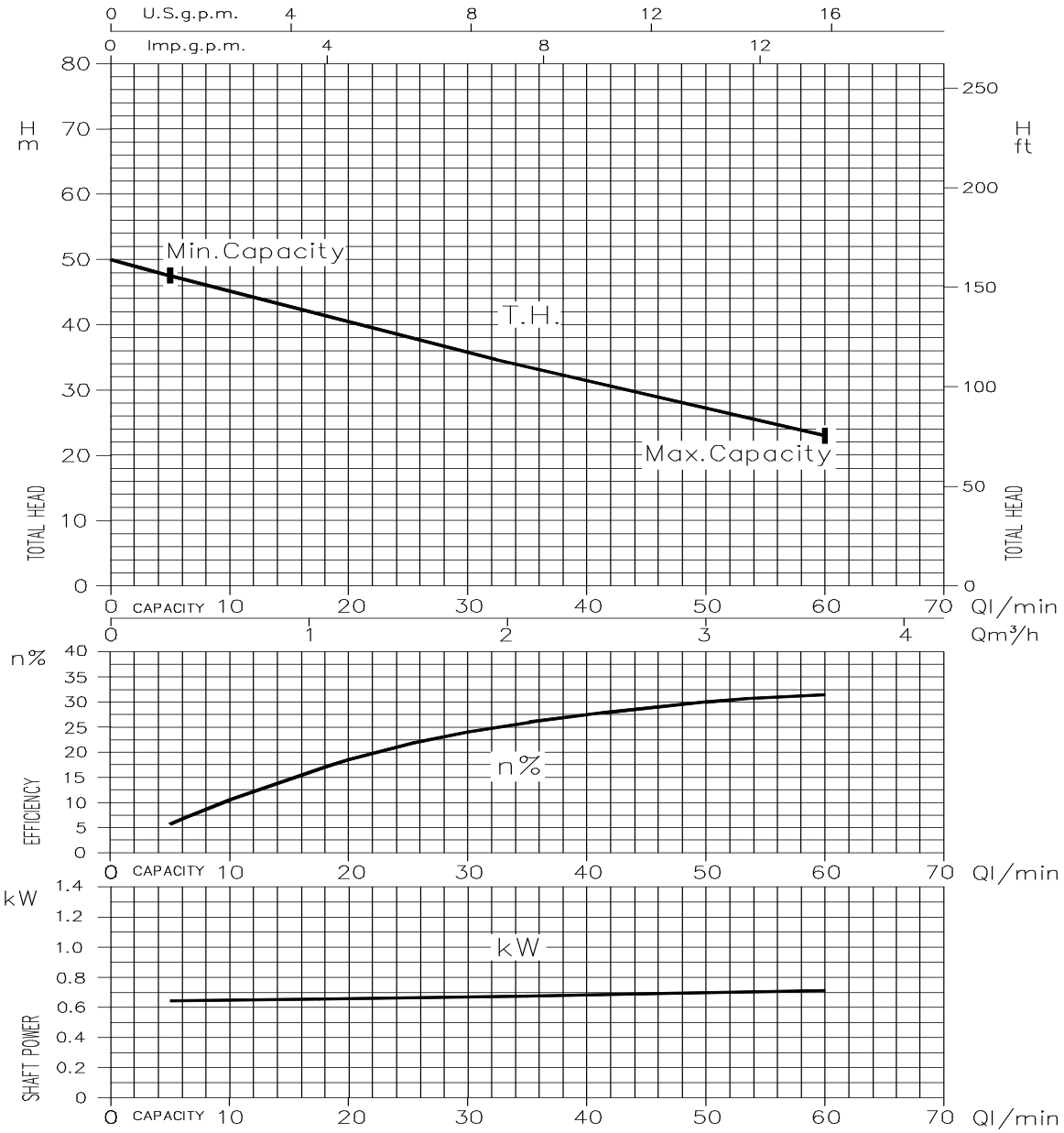
Test standard: ISO 9906:2012 – Grade 3B

PERFORMANCE CURVE

50Hz

Rev.N

AGA 1.00 - Impeller diameter = 130 mm



Rotation speed ≈ 2800 min^{-1}

Test standard: ISO 9906:2012 – Grade 3B

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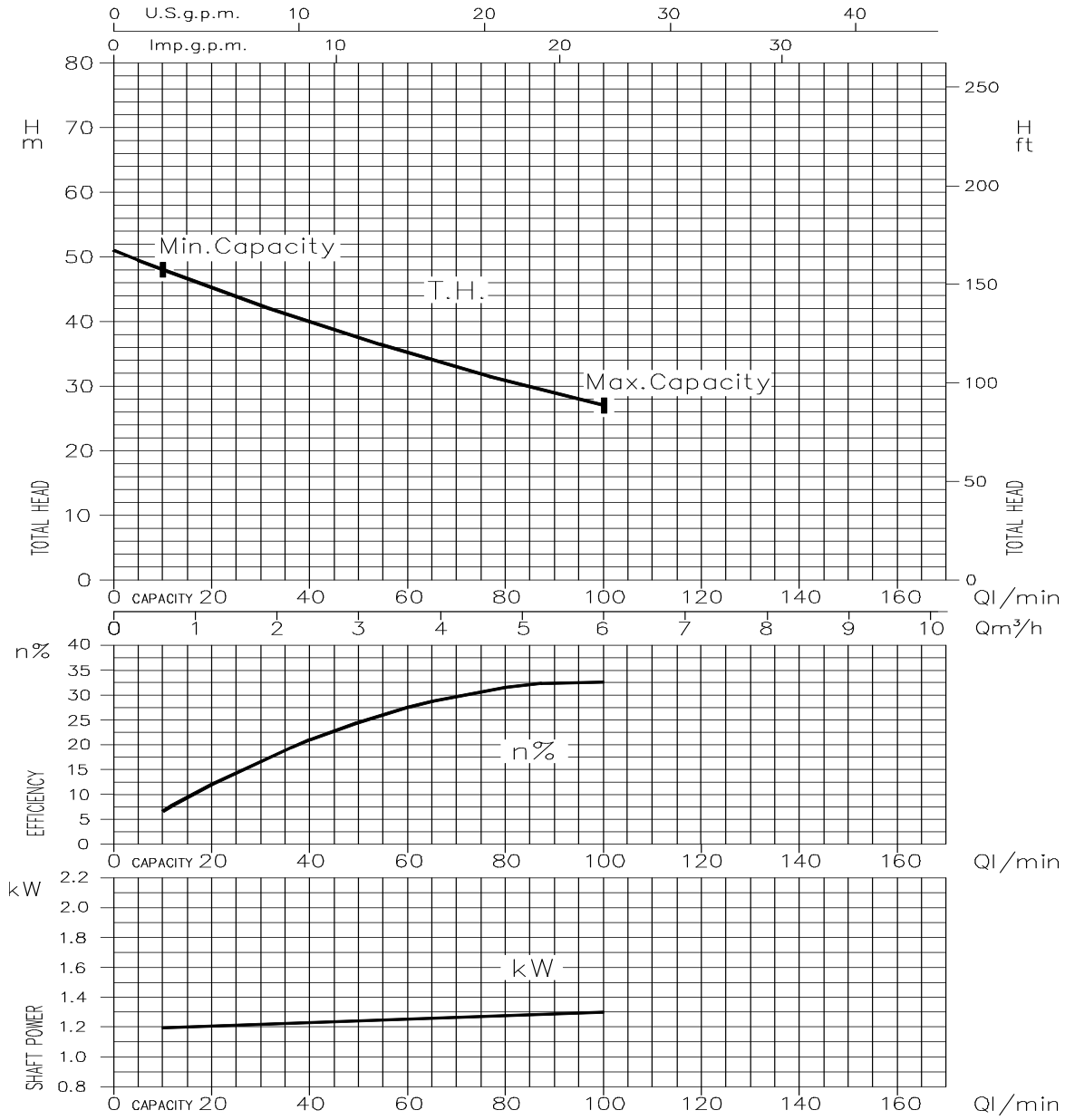
PERFORMANCE CURVE

50Hz

Rev.N

AGA 1.50 - Impeller diameter = 143 mm



Rotation speed ≈ 2850 min^{-1}

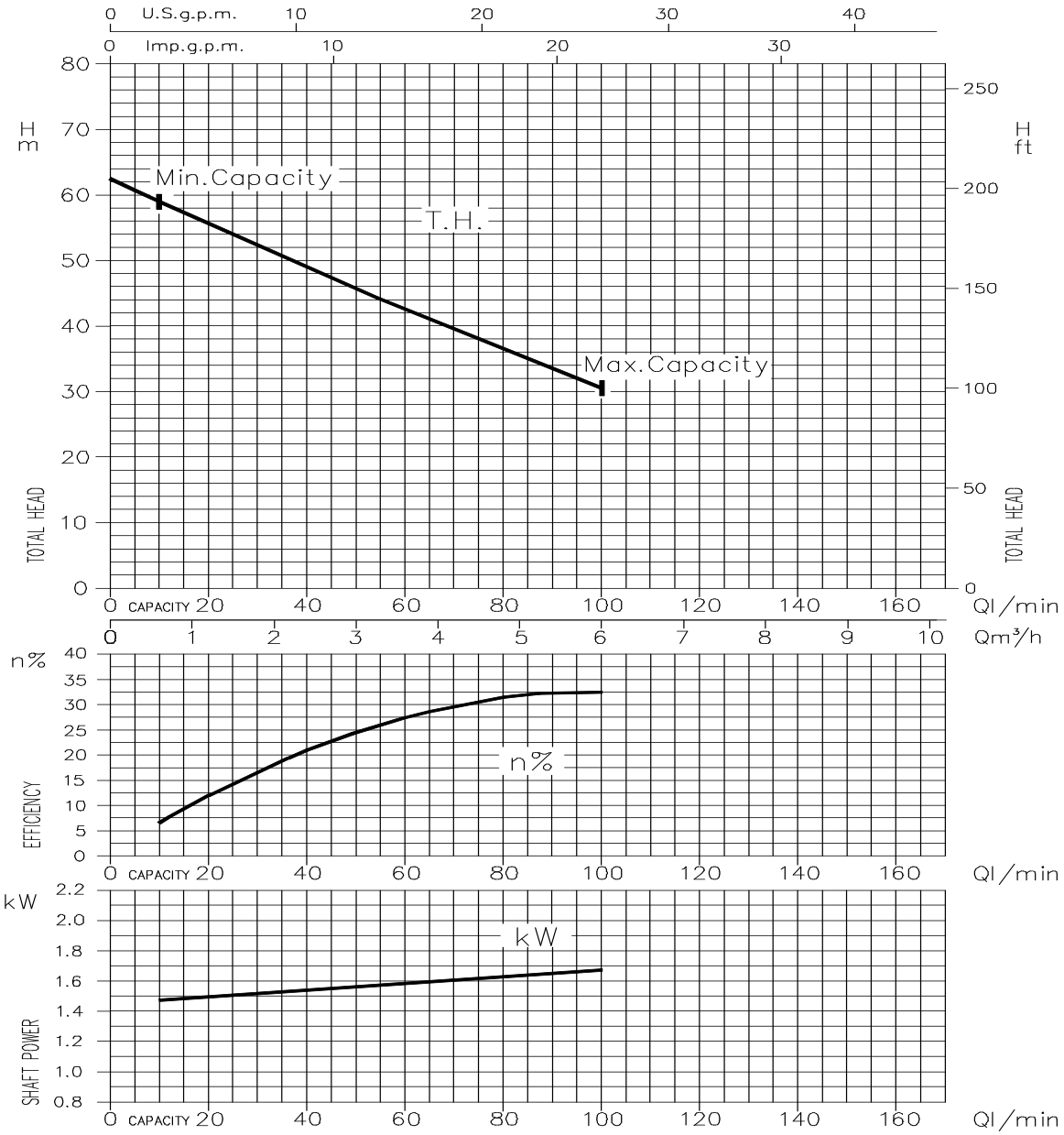
Test standard: ISO 9906:2012 – Grade 3B

PERFORMANCE CURVE

50Hz

Rev.N

AGA 2.00 - Impeller diameter = 157 mm



Rotation speed ≈ 2850 min^{-1}

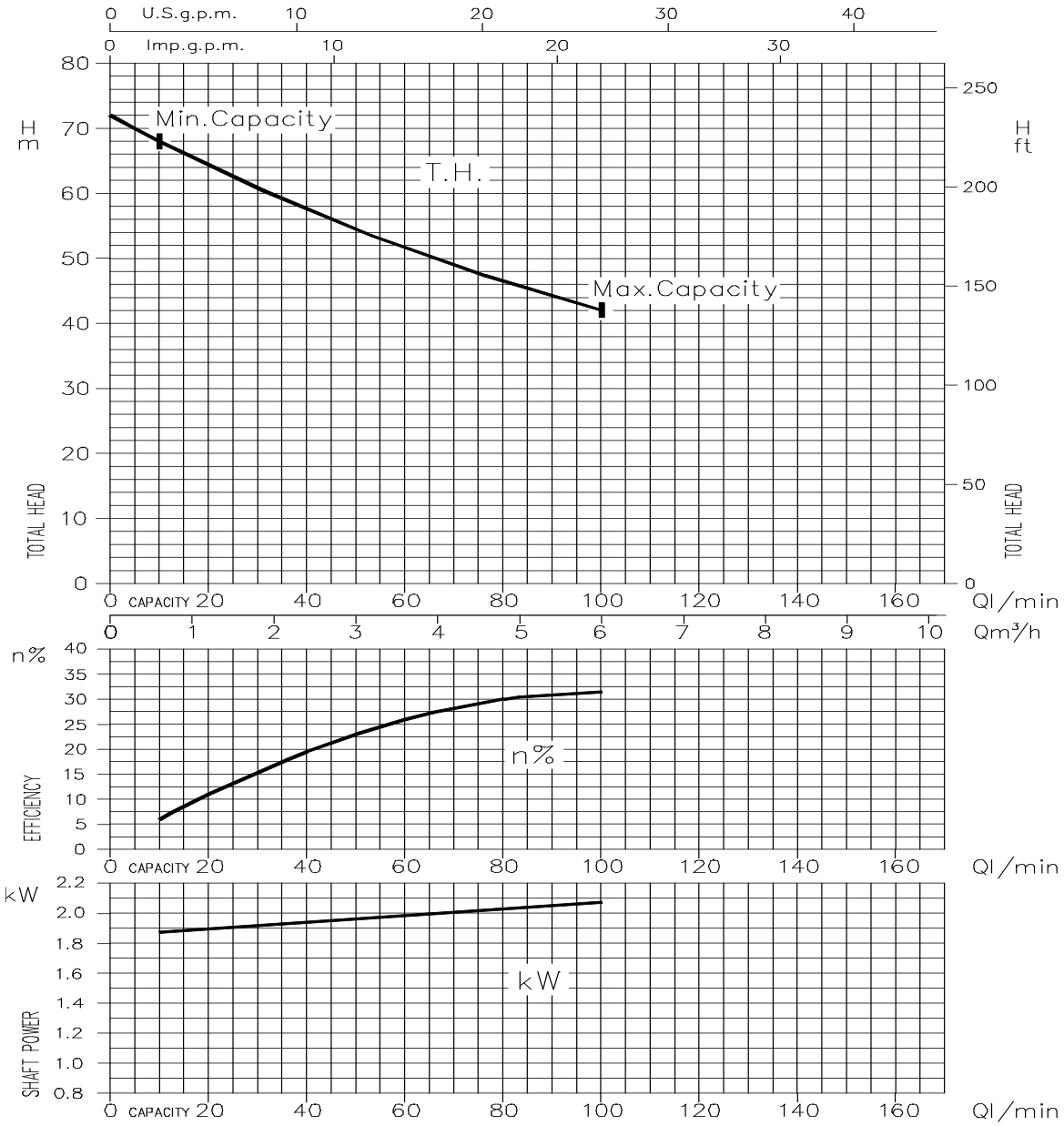
Test standard: ISO 9906:2012 – Grade 3B

PERFORMANCE CURVE

50Hz

Rev.N

AGA 3.00 - Impeller diameter = 164 mm



Rotation speed ≈ 2850 min^{-1}

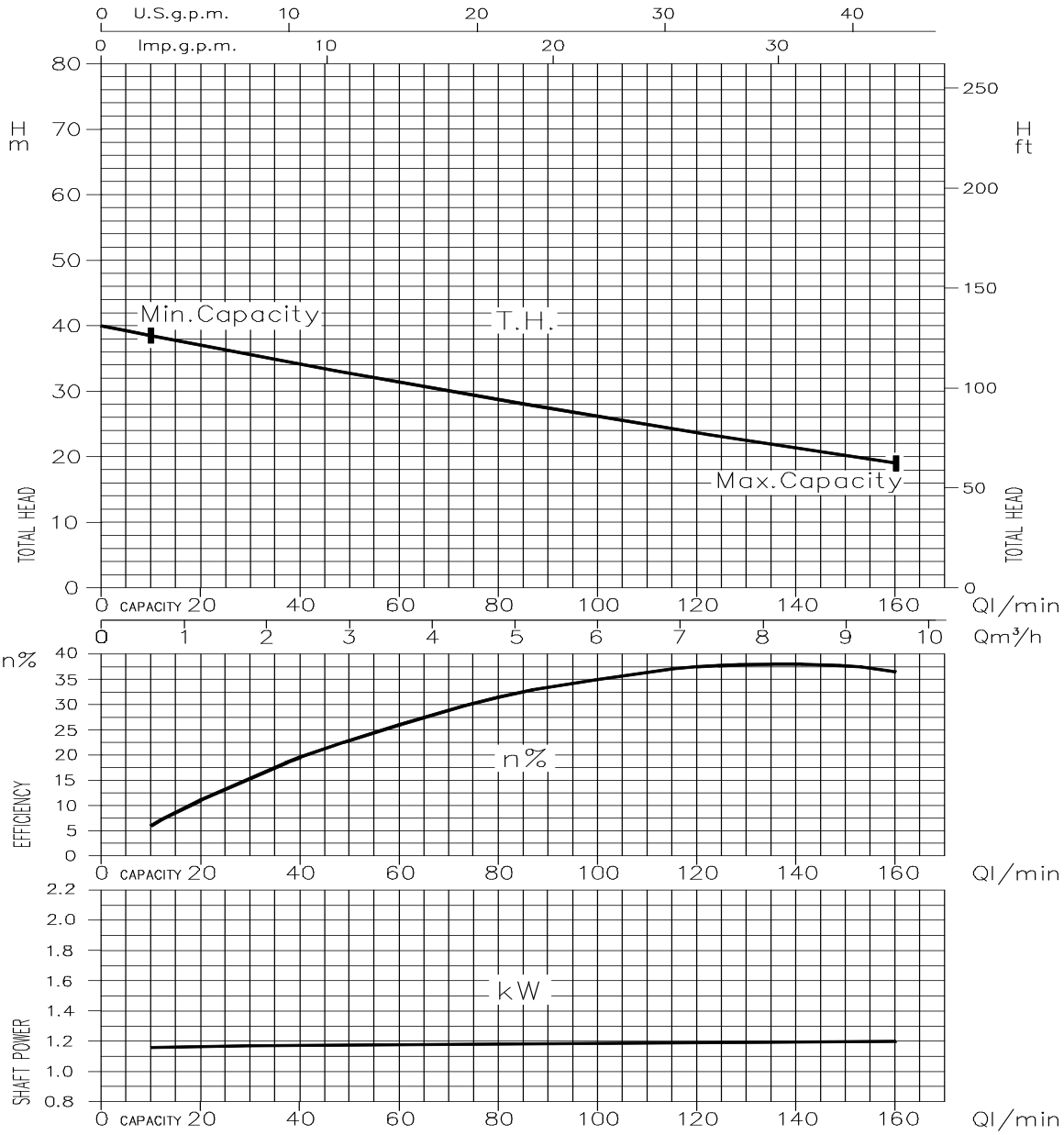
Test standard: ISO 9906:2012 – Grade 3B

PERFORMANCE CURVE

50Hz

Rev.N

AGC 1.50 - Impeller diameter = 143 mm



Rotation speed ≈ 2850 min^{-1}

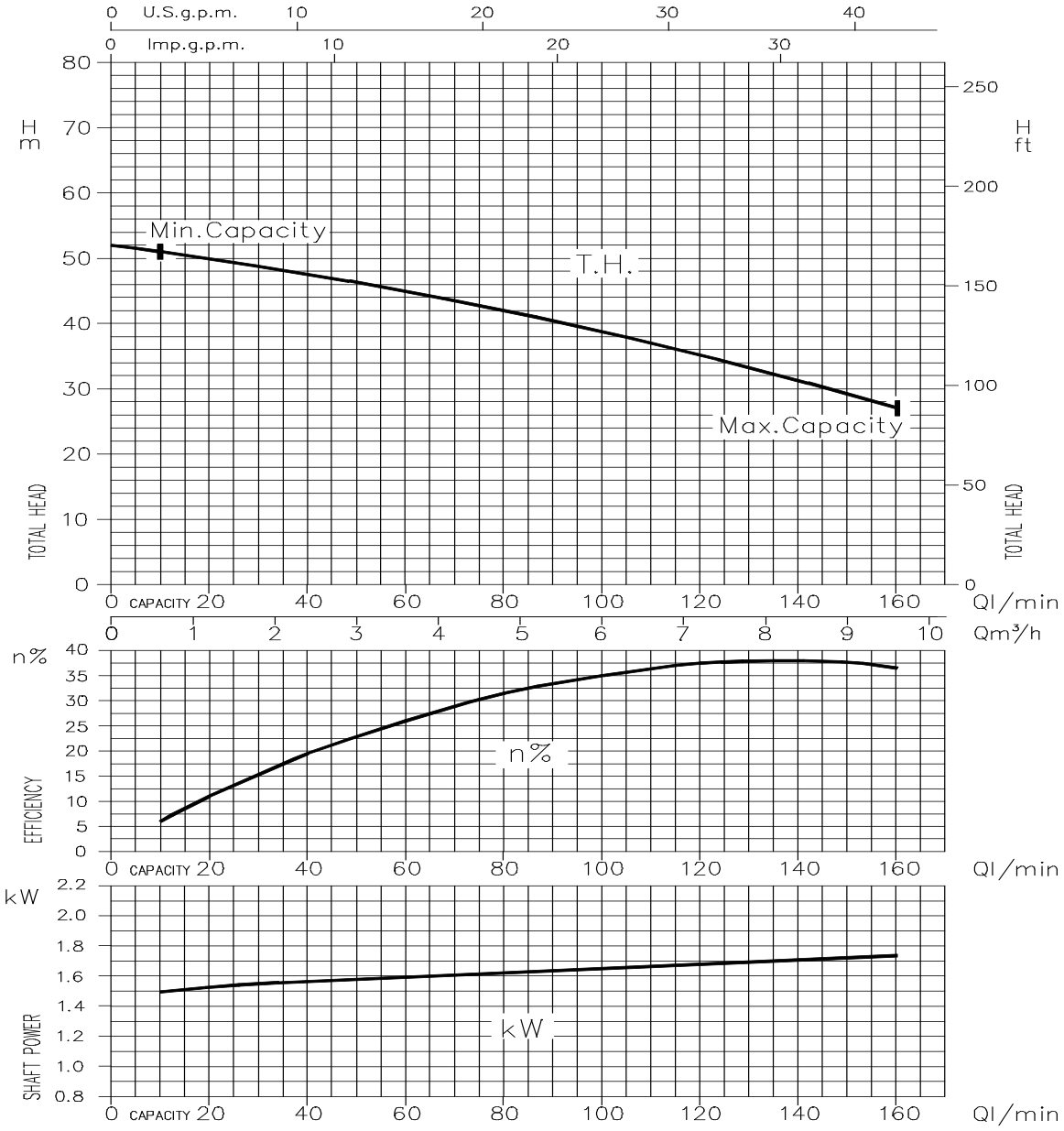
Test standard: ISO 9906:2012 – Grade 3B

PERFORMANCE CURVE

50Hz

Rev.N

AGC 2.00 - Impeller diameter = 157 mm



Rotation speed ≈ 2850 min^{-1}

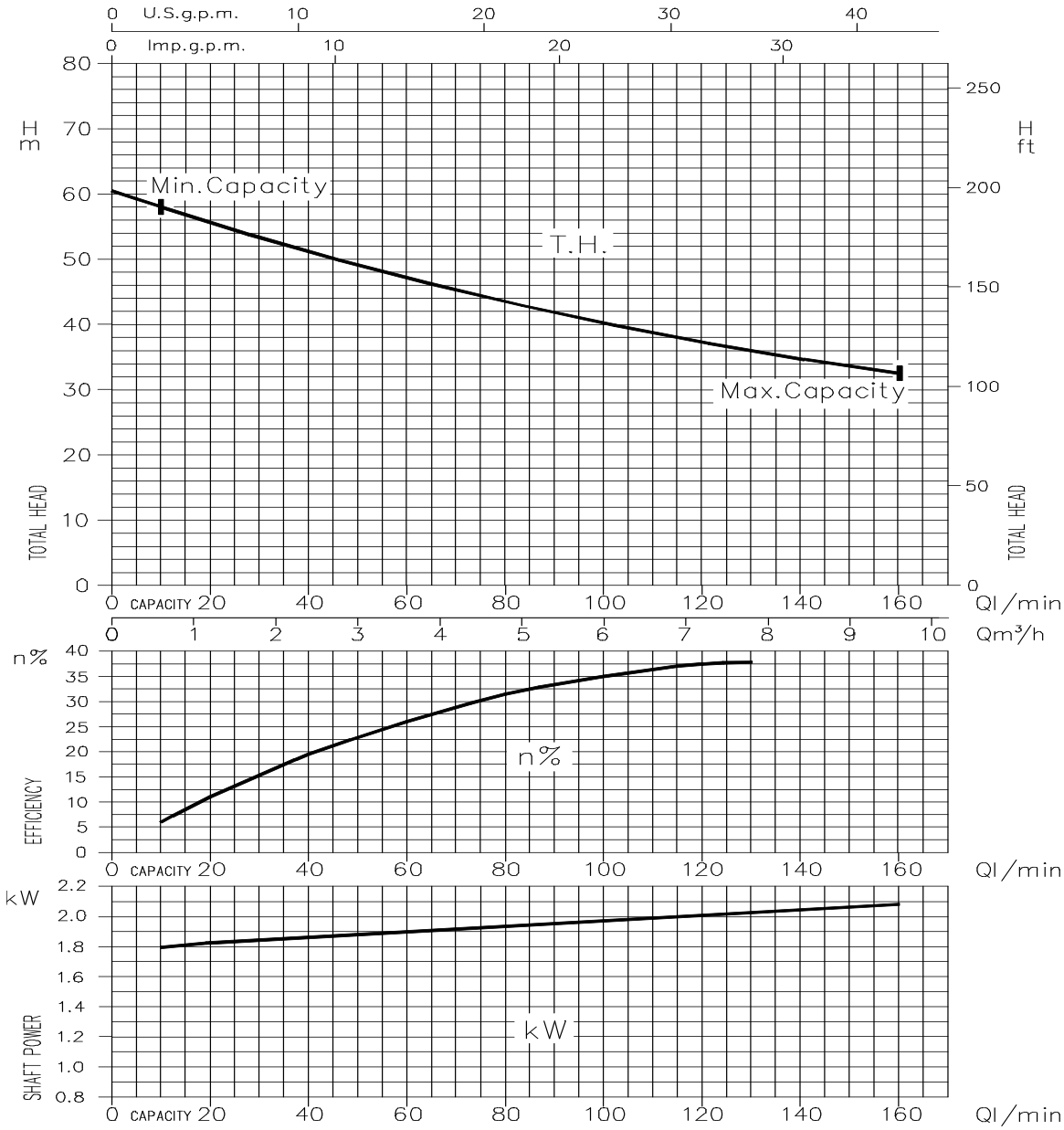
Test standard: ISO 9906:2012 – Grade 3B

PERFORMANCE CURVE

50Hz

Rev.N

AGC 3.00 - Impeller diameter = 164 mm



Rotation speed ≈ 2850 min^{-1}

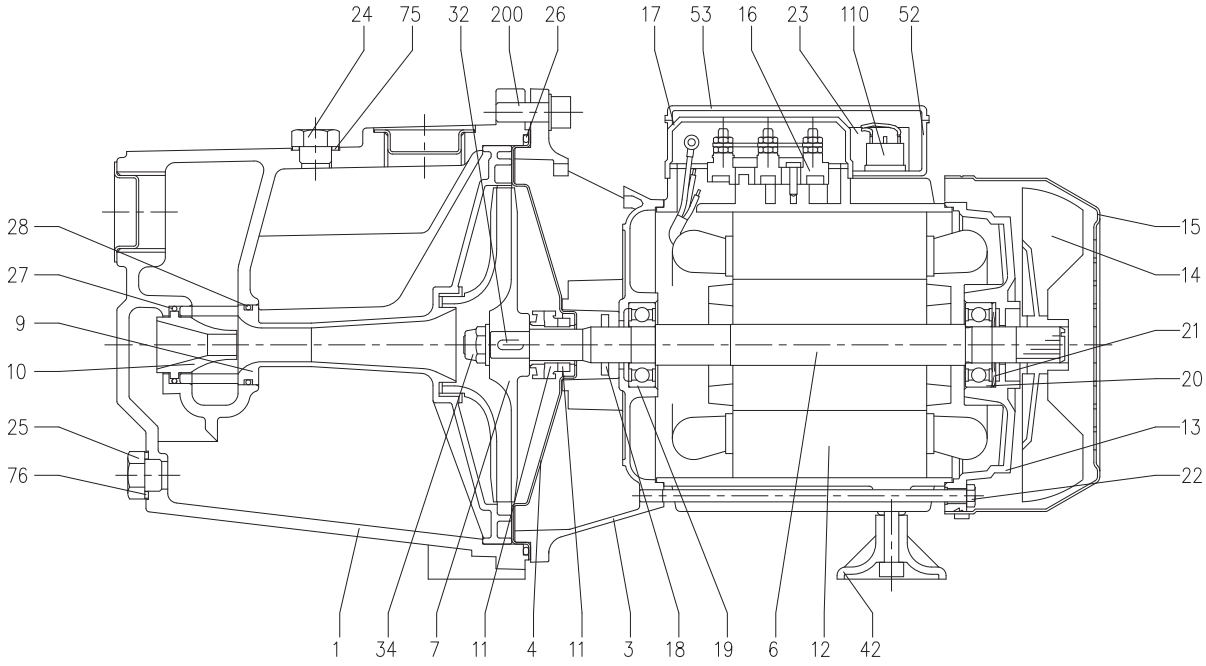
Test standard: ISO 9906:2012 – Grade 3B

CONSTRUCTIONS

50Hz

Rev.N

SECTIONAL VIEW



N°	PART NAME	MATERIAL	Q.TY
1	Casing	Cast iron	1
3	Motor bracket [1]	-	1
4	Casing cover [2]	AISI 304	1
6	Shaft with rotor	AISI 303 (wet extension)	1
7	Impeller [3]		1
9	Diffuser + Venturi tube	PPE+PS glass fibre reinforced	1
10	Venturi nozzle	PPE+PS glass fibre reinforced	1
11	Mechanical seal [4]	Carbon/Ceramic/NBR	1
12	Motor frame with stator	-	1
13	Motor cover	Aluminium	1
14	Fan	PA	1
15	Fan cover	Fe P04 Zincate	1
16	Terminal board	-	1
17	Terminal box cover [5]	Aluminium	1
18	Splash ring	NBR	1
19	Pump side ball bearing	-	1
20	Fan side ball bearing	-	1

N°	PART NAME	MATERIAL
21	Adjusting ring	Steel C70
22	Tie rod	Fe 42 Zincate
23	Capacitor [6]	-
24	Priming plug	Brass
25	Drain plug	Brass
26	O-ring	NBR
27	O-ring	NBR
28	O-ring	NBR
32	Key	AISI 316
34	Impeller nut [7]	AISI 304
42	Foot	PP
52	Capacitor box [8]	ABS class V-0
53	Capacitor box cover [9]	ABS class V-0
75	Washer	Aluminium
76	Washer	Aluminium
110	Protector [8]	-
200	Screw	Zn Steel Cl. 8.8 ISO 898-1

[1] Material: Cast iron for version AGA1.50 - AGA 2.00 - AGA 3.00 - AGC 1.50 - AGC 2.00 - AGC 3.00
Aluminium for version AGA 0.60 - AGA 0.75 - AGA 1.00
[2] Only for version AGA 0.60 - AGA 0.75 - AGA 1.00
[3] Material: PPE+PS glass fibre reinforced for version AGA 0.60 - AGA 0.75 - AGA 1.00
Brass for version AGA 1.50 - AGA 2.00 - AGA 3.00 - AGC 1.50 - AGC 2.00 - AGC 3.00
[4] See constructions mechanical seal page 301
[5] Only for three phase
[6] Only for single phase
[7] Only for version with impeller in Brass
[8] Only for version single phase AGA 1.50 - AGA 2.00 - AGC 1.50 - AGC 2.00
[9] With gasket in NBR only for version single phase AGA 0.60 - AGA 0.75 – AGA 1.00

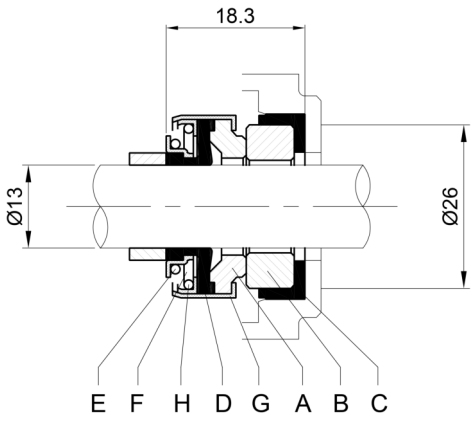
CONSTRUCTIONS

50Hz

Rev.N

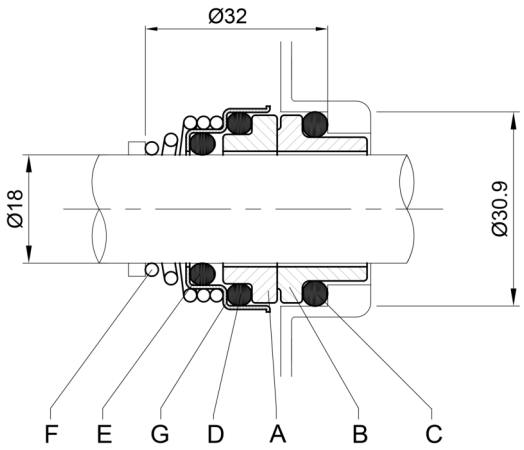
MECHANICAL SEAL

UP TO 0.75 kW



REF	PART NAME	MATERIAL
A	Rotary seal ring	Carbon graphite
B	Stationary seal ring	Ceramic
C	Gasket	NBR
D	Bellow s	NBR
E	O-Ring	AISI 304
F	Self-driving spring	AISI 304
G	Frame	AISI 304
H	Retainer ring	AISI 304

1.1 kW AND ABOVE



REF	PART NAME	MATERIAL
A	Rotary seal ring	Ceramic
B	Stationary seal ring	Carbon graphite
C	O-Ring	NBR
D	O-Ring	NBR
E	O-Ring	NBR
F	Self-driving spring	AISI 316
G	Frame	AISI 304

BEARINGS

Type pumps		Ball Bearing	
		Pump side	Fan side
Single Phase	Three Phase	S.Phase / T.Phase	S.Phase / T.Phase
AGA 0.60 M	AGA 0.60 T	6202	6202
AGA 0.75 M	AGA 0.75 T	6202	6202
AGA 1.00 M	AGA 1.00 T	6202	6202
AGA 1.50 M	AGA 1.50 T	6204	6203
AGA 2.00 M	AGA 2.00 T	6204	6203
-	AGA 3.00 T	6204	6203
AGC 1.50 M	AGC 1.50 T	6204	6203
AGC 2.00 M	AGC 2.00 T	6204	6203
-	AGC 3.00 T	6204	6203

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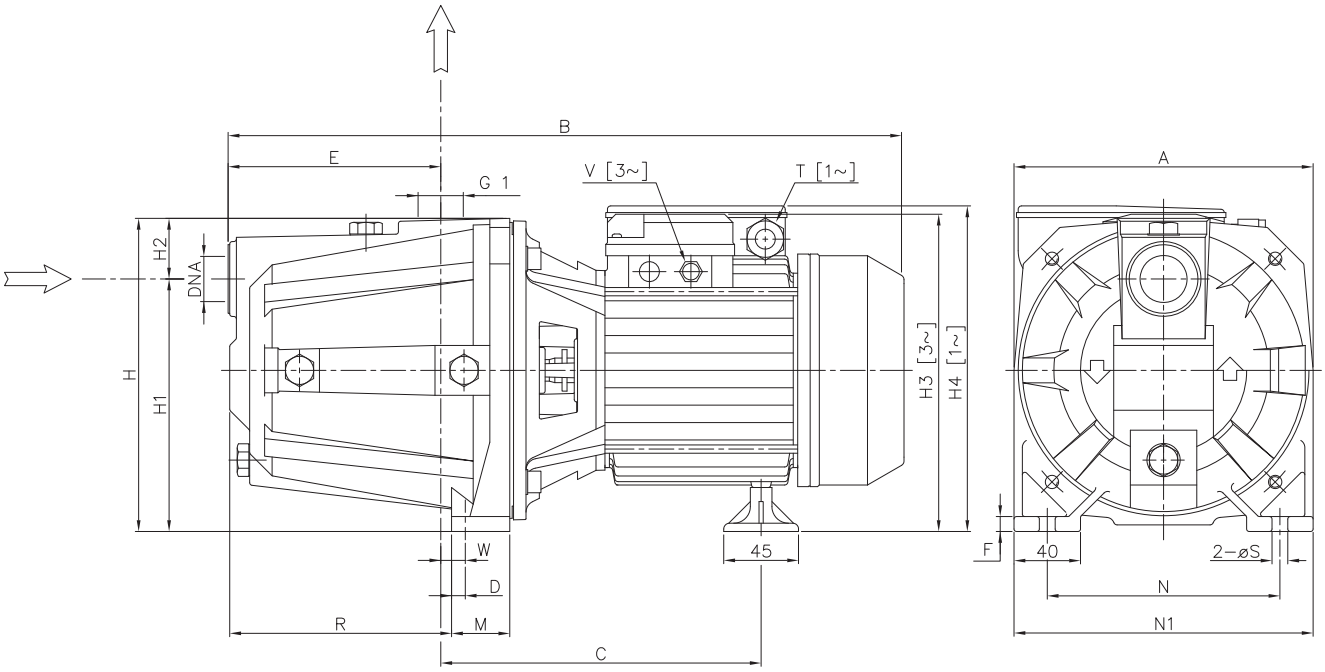
DIMENSIONS and WEIGHT

50Hz

Rev.N

PUMP



Pump type	Dimensions [mm]																				Weight [kgf]
	A	B	C	D	E	F	H	H1	H2	[3~] H3	[1~] H4	M	N	N1	R	[1~] T	[3~] V	W	S	DNA	
AGA 0.60 M	180	405	195	10.3	127	9	185	152	33	-	199	40	140	180	128.5	PG11	-	11.8	9.5	G 1	12.5
AGA 0.60 T	180	405	195	10.3	127	9	185	152	33	197.5	-	40	140	180	128.5	-	PG11	11.8	9.5	G 1	12.5
AGA 0.75 M	180	405	195	10.3	127	9	185	152	33	-	199	40	140	180	128.5	PG11	-	11.8	9.5	G 1	13
AGA 0.75 T	180	405	195	10.3	127	9	185	152	33	197.5	-	40	140	180	128.5	-	PG11	11.8	9.5	G 1	12.3
AGA 1.00 M	180	405	195	10.3	127	9	185	152	33	-	199	40	140	180	128.5	PG11	-	11.8	9.5	G 1	13.5
AGA 1.00 T	180	405	195	10.3	127	9	185	152	33	197.5	-	40	140	180	128.5	-	M16x1.5	11.8	9.5	G 1	14.8
AGA 1.50 M	220	533	244	10	157	10	223	170	53	-	247	48	175	220	167.5	PG13.5	-	15.5	9	G 1 1/2	27.5
AGA 1.50 T	220	520	244	10	157	10	223	170	53	229	-	48	175	220	167.5	-	M20x1.5	15.5	9	G 1 1/2	26.5
AGA 2.00 M	220	520	244	10	157	10	223	170	53	-	247	48	175	220	167.5	PG13.5	-	15.5	9	G 1 1/2	28.1
AGA 2.00 T	220	520	244	10	157	10	223	170	53	229	-	48	175	220	167.5	-	M20x1.5	15.5	9	G 1 1/2	28.6
AGA 3.00 T	220	521	244	10	157	10	223	170	53	229	-	48	175	220	167.5	-	M20x1.5	15.5	9	G 1 1/2	29.9
AGC 1.50 M	220	520	244	10	157	10	223	170	53	-	247	48	175	220	167.5	PG13.5	-	15.5	9	G 1 1/2	27.5
AGC 1.50 T	220	520	244	10	157	10	223	170	53	229	-	48	175	220	167.5	-	M20x1.5	15.5	9	G 1 1/2	28.3
AGC 2.00 M	220	520	244	10	157	10	223	170	53	-	247	48	175	220	167.5	PG13.5	-	15.5	9	G 1 1/2	27.5
AGC 2.00 T	220	521	244	10	157	10	223	170	53	229	-	48	175	220	167.5	-	M20x1.5	15.5	9	G 1 1/2	29.5
AGC 3.00 T	220	521	244	10	157	10	223	170	53	229	-	48	175	220	167.5	-	M20x1.5	15.5	9	G 1 1/2	29.9

[1 ~] Single phase
[3 ~] Three phase

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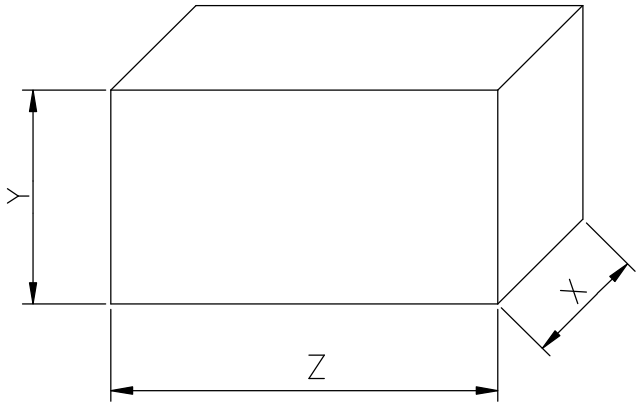
DIMENSIONS and WEIGHT

50Hz

Rev.N

PACKING



Type pumps		Packing [mm]				Weight [kgf]	
Single Phase	Three Phase	X	Y		Z	[1~]	[3~]
AGA 0.60 M	AGA 0.60 T	205	250	430	445	12.8	13.5
AGA 0.75 M	AGA 0.75 T	205	250	430	445	13.8	13.2
AGA 1.00 M	AGA 1.00 T	205	250	430	445	14.5	15.6
AGA 1.50 M	AGA 1.50 T	232	275	545	547	28	27.3
AGA 2.00 M	AGA 2.00 T	232	275	527	547	29.5	29.7
-	AGA 3.00 T	232	275	-	547	-	30.8
AGC 1.50 M	AGC 1.50 T	232	275	527	547	28.4	29.2
AGC 2.00 M	AGC 2.00 T	232	275	527	547	29.1	30.6
-	AGC 3.00 T	232	275	-	547	-	30.8

TECHNICAL DATA

50Hz

Rev.N

MOTOR DATA

Pump type	Power		Efficiency	Capacitor		Efficiency (% load) and power factor				Input	Full load current		Locked rotor current	
						η %			cos-φ	[kW]	[A]		[A]	
	[kW]	[HP]	[IE2 / IE3]	[μF]	[V]	50%	75%	100%			110 V	230 V	110 V	230 V
AGA 0.60 M	0,45	0,6	IE2	14	450	55,7	65,6	72,5	0,94	0,65	-	3,0	-	13,4
AGA 0.75 M	0,55	0,75	IE2	20	450	62,3	70,4	74,8	0,93	0,75	-	3,5	-	18,9
AGA 1.00 M	0,75	1,0	IE2	25	450	61,0	70,8	79,2	0,93	0,95	-	4,4	-	24,0
AGA 1.50 M	1,5	2,0	IE2	40	450	69,8	76,6	81,3	0,92	1,90	-	9,0	-	65,2
AGA 2.00 M	1,5	2,0	IE2	40	450	69,8	76,6	81,3	0,92	1,90	-	10,0	-	65,2
AGC 1.50 M	1,5	2,0	IE2	40	450	69,8	76,6	81,3	0,92	1,90	-	9,0	-	65,2
AGC 2.00 M	1,5	2,0	IE2	40	450	69,8	76,6	81,3	0,92	1,90	-	9,0	-	65,2

Pump type	Power		Efficiency	Efficiency (% load)			Input [kW]	Full load current [A]		Locked rotor current [A]	
				η %							
	[kW]	[HP]		50%	75%	100%		230 V	400 V	230 V	400 V
AGA 0.60 T	0.45	0.6	IE3	75.1	78.5	78.0	0.71	2.4	1.4	12.7	7.3
AGA 0.75 T	0.55	0.75	IE3	75.1	78.5	78.0	0.71	2.4	1.4	12.7	7.3
AGA 1.00 T	0.75	1	IE3	80.9	82.3	82.1	0.91	3.0	1.7	19.7	11.4
AGA 1.50 T	1.1	1.5	IE3	83.5	84.3	84.6	1.77	5.8	3.3	47.4	27.4
AGA 2.00 T	1.5	2	IE3	83.5	84.3	84.6	2.06	6.2	3.6	47.4	27.4
AGA 3.00 T	2.2	3	IE3	86.2	87.0	86.0	2.55	8.2	4.7	66.6	38.4
AGC 1.50 T	1.1	1.5	IE3	83.5	84.3	84.6	1.77	5.8	3.3	47.4	27.4
AGC 2.00 T	1.5	2	IE3	84.2	86.8	86.9	2.23	7.6	4.4	66.6	38.4
AGC 3.00 T	2.2	3	IE3	86.2	87.0	86.0	2.55	8.2	4.7	66.6	38.4

NOISE DATA

Pump type		L_{pA} - dB(A) *
Single Phase	Three Phase	
AGA 0.60 M	AGA 0.60 T	71
AGA 0.75 M	AGA 0.75 T	
AGA 1.00 M	AGA 1.00 T	
AGA 1.50 M	AGA 1.50 T	76
AGA 2.00 M	AGA 2.00 T	
-	AGA 3.00 T	
AGC 1.50 M	AGC 1.50 T	
AGC 2.00 M	AGC 2.00 T	
-	AGC 3.00 T	

* Mean value of several measures at 1m distance around
Tollerance ± 2.5 dB.